

## **EVAPORATOR UPGRADES Strathcona Resources (formerly Osum) Cold Lake, AB**

Federation was engaged to complete the construction scope of work which included the installation of a PSV and LIT, re-routing of the evaporator drain line, replacement of the 30" expansion joint, and the removal of the 16" overflow in order to debottleneck the evaporator and increase distillate capacity.

Schedule: May 2021

Contract Type: Time & Materials

Contract Value: \$500,000

- Demolition of existing piping / heat trace & structural
- Structural fabrication & installation
- Duplex fabrication
- Process piping installation
- Electrical & instrumentation
- Insulation & cladding

